



*SPECIFICATION*  
Section 09670

**DUOCHEM 5230  
CLEAR EPOXY COATING SYSTEM**

Note to Specifiers

The purpose of this outline specification document is to assist the specifier to compile a specification for the proper use of Duochem 5230 as a coating. This document has been prepared to be part of a complete project specification and is not intended to be used as a project document by itself.

**PART 1 - GENERAL**

- 1.01 RELATED DOCUMENTS: Drawings and General Provisions of Contract, including General and Supplementary Conditions and Division 1 - General Requirements, apply to work of this section.
- 1.02 WORK INCLUDED: Application of a complete epoxy coating system, including surface preparation, primer, and finish coat.
- 1.03 RELATED WORK SPECIFIED IN OTHER SECTIONS:
- A: Concrete work: Section 03300
  - B: Joint sealant: Section 07900
- 1.04 QUALITY ASSURANCE:
- A: **Only experienced applicators authorized by the coating manufacturer are to be used to install this coating system.**
  - B: Prior to commencement of any work, a minimum 2 m<sup>2</sup> (20 ft<sup>2</sup>) mock-up will be installed on site for each system. This will be viewed by all parties, and only when accepted will work of same system be allowed to proceed. The mock-up will serve as a benchmark for the installation of each system for the entire project.
- 1.05 SUBMITTALS: Comply with Section 01300.
- A: Product Data: Submit manufacturer's technical data, installation instructions, and general recommendations.
  - B: Samples: Submit color samples on rigid backing for selection and approval of owner's representative, architect or engineer.

1.06 PRODUCT DELIVERY AND STORAGE:

- A: Deliver materials to job site in sealed, undamaged containers clearly labelled with name and batch number.
- B: Store materials to comply with manufacturer's directions to prevent deterioration due to moisture, heat, cold, direct sunlight or any other causes.

1.07 JOB CONDITIONS:

- A: Provide temporary traffic barriers and supervision necessary to control traffic during coating operations.
- B: Ensure that storage areas for coating materials and floor surfaces are above 13°C (55°F) below 29°C (85°F) for a minimum of 48 hours prior to installation.
- C: Commencement of installation implies acceptance of the concrete surface as suitable to receive the coating system.
- D: Apply coating materials in strict accordance to all safety and weather conditions as required by manufacturer of coating materials or as required by Municipal, Provincial and Federal rules and regulations.

**PART 2 - PRODUCTS**

2.01 GENERAL: All components and products of the coating system shall be manufactured and supplied by a single manufacturer.

2.02 MANUFACTURER: DUOCHEM INC., 1250 Graham Bell, Boucherville, Quebec J4B 6H5, Telephone 450-655-6421 or 1 888 577-6421. Branch Offices: Dartmouth, N.S., 902-468-7878 or 1 877 829-9769; Toronto, Ont., 416-630-2736 or 1 800 268-7936; Western Ontario, 519-245-8151; Vancouver, B.C., 604-521-0572, Western Canada 1 877 455-9595.

2.03 EPOXY FLOOR COATING: Duochem 5230 floor coating system, consisting of primer and finish coat.

- A: Primer: Duochem 5230
- B: Finish Coat: Duochem 5230
- C: Anti-slip aggregate: Clean graded aggregate (optional)

**Note to Specifiers**

**Duochem 5230 can be installed with an anti-slip texture. Select smooth, light anti-slip, medium anti-slip, coarse anti-slip.**

**PART 3 - EXECUTION**

3.01 INSPECTION:

Examine surfaces and conditions under which flooring is to be applied. Moisture content of surfaces and building air temperatures must be within limits recommended by the flooring manufacturer. Do not start work until unsatisfactory conditions have been corrected. Application of materials indicates acceptance of surfaces.

- 3.01 A: Surfaces shall be free of membrane curing compounds, laitance, dust, dirt, grease, oil and other contaminants that may affect proper adhesion of the coating.
- B: Surfaces to receive coating shall be equivalent to a light steel trowel finish for new or patched concrete surfaces.
- C: Moisture content of the concrete shall be checked using a Delmhorst moisture meter. Moisture content shall be within the limits set by the manufacturer prior to commencing work.
- D: Do not apply coating system if ambient temperature is below 10°C (50°F) or 32°C (90°F) or if relative humidity is above 80%.

3.02 SURFACE PREPARATION:

- A: Thoroughly clean all surfaces to receive coating by steel shotblast, sandblast, or other method approved by manufacturer.
- B: Remove projections and other conditions that may affect the installation of the coating.
- C: Protect adjacent surfaces, fixtures and equipment with drop cloths or masking as necessary to prevent damage from splatter or spillage.
- D: Repair all surface spalls and imperfections with Duochem 5230 blended with selected aggregates or other patching compound approved by manufacturer.

3.03 MATERIAL PREPARATION: Carefully prepare and mix materials used in flooring work in compliance with manufacturer's instructions.

3.04 FLOORING APPLICATION:

Apply each component of system in compliance with manufacturer's directions to produce a uniform wearing surface of 350 microns (14 mils) dry film thickness, uninterrupted except at sawn joints, or other types of joints, indicated or required.

- A: Prime Coat: Apply coating over prepared substrate with squeegee or roller at spreading rate required to produce a minimum dry film thickness of 175 microns (7 mils). If specified sprinkle appropriate size mesh aggregate into wet coating film and backroll to achieve selected anti-slip texture. Allow coating to harden at least 12 hours before applying finish coat.
- B: Finish Coat: Apply finish coat by squeegee or roller at spreading rate required to produce a minimum dry film thickness of 175 microns (7mils).

3.05 JOINTS:

Where substrate is interrupted by expansion or control joints, provide joint in flooring to comply with details indicated, or if not indicated, as recommended by flooring manufacturer. Fill joints with Duropli elastomeric caulking compound manufactured by Duochem Inc. or as specified in Section 07900.

3.06 CLEANING AND PROTECTION:

- A: Clean uncured flooring materials from surfaces with Duochem 201 Solvent. Removal of cured materials requires scraping, chipping or grinding.

- 3.06 B: Protect flooring materials from wear and damage during construction operations.
- C: Clean flooring just prior to final acceptance using materials and procedures recommended by flooring manufacturer.

END OF SECTION  
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